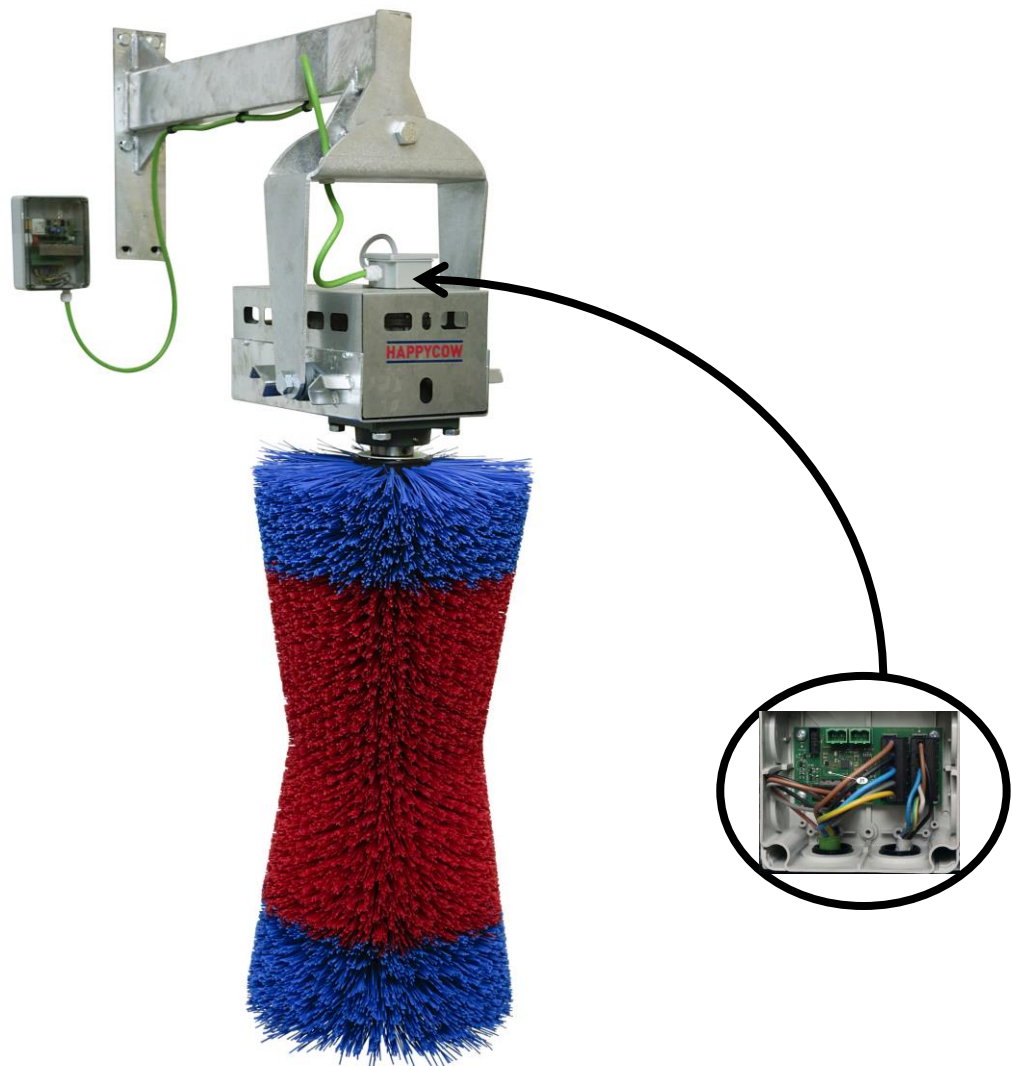
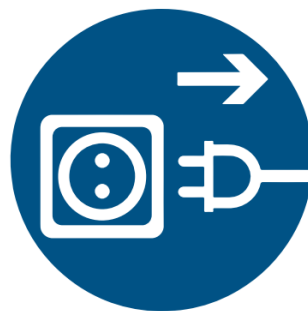


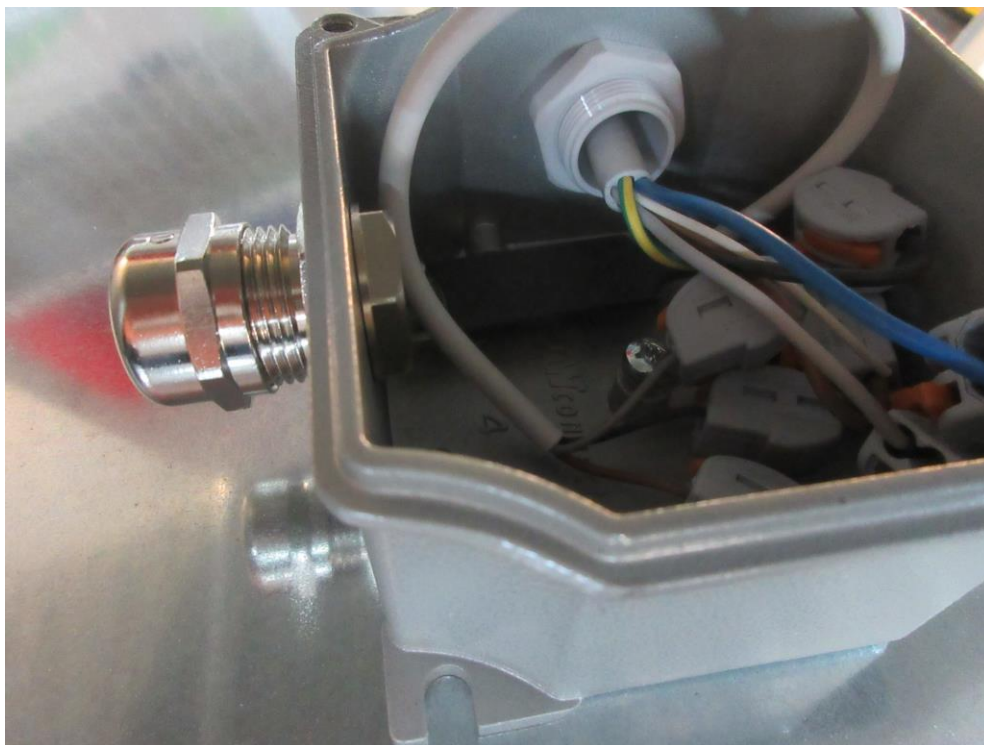
Umbauanleitung auf Sensor 2021 für #18880, #18870



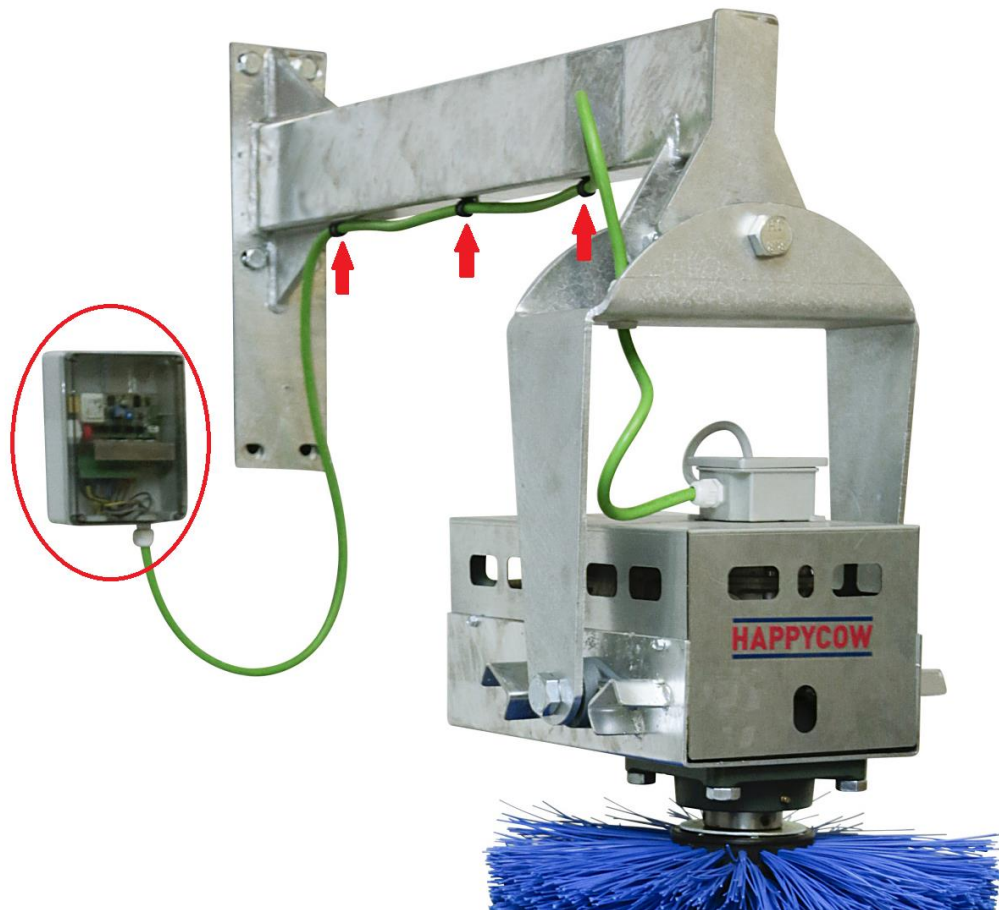
1. DE – Spannungsversorgung unterbrechen
EN – disconnect the power supply



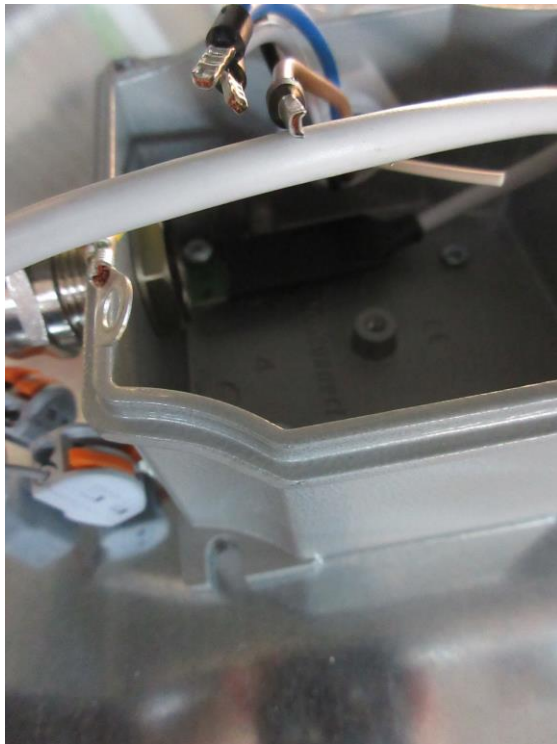
2. DE – Grüne Steuerleitung beim Sensorgehäuse ausklemmen
EN – disconnect green control cable at sensor



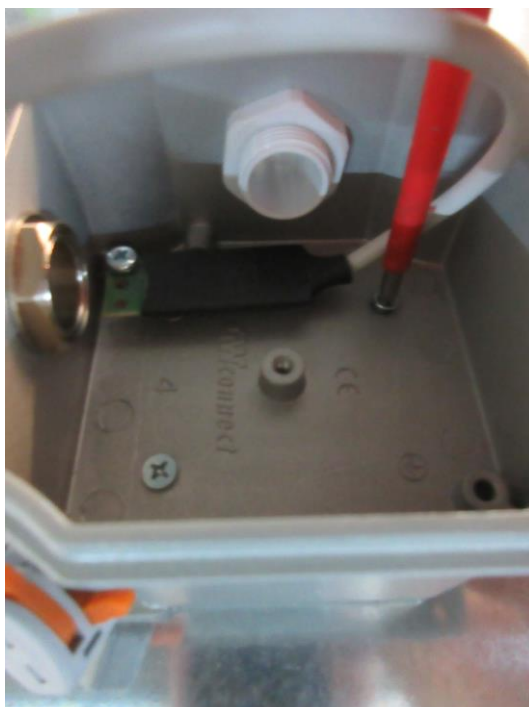
3. DE- Grüne Steuerleitung demontieren
EN – remove green control cable



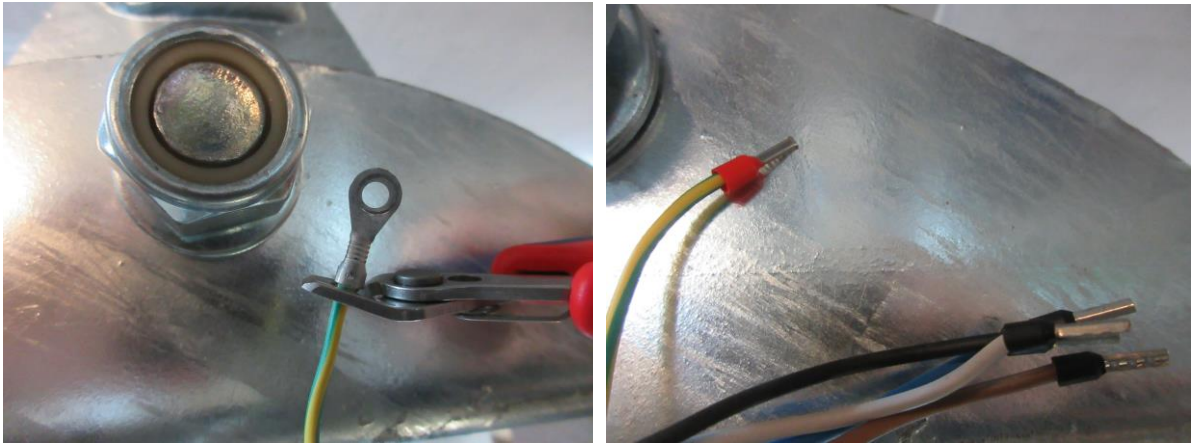
4. DE- Motorkabel am Sensor ausklemmen
EN – disconnect the motor cable at sensor



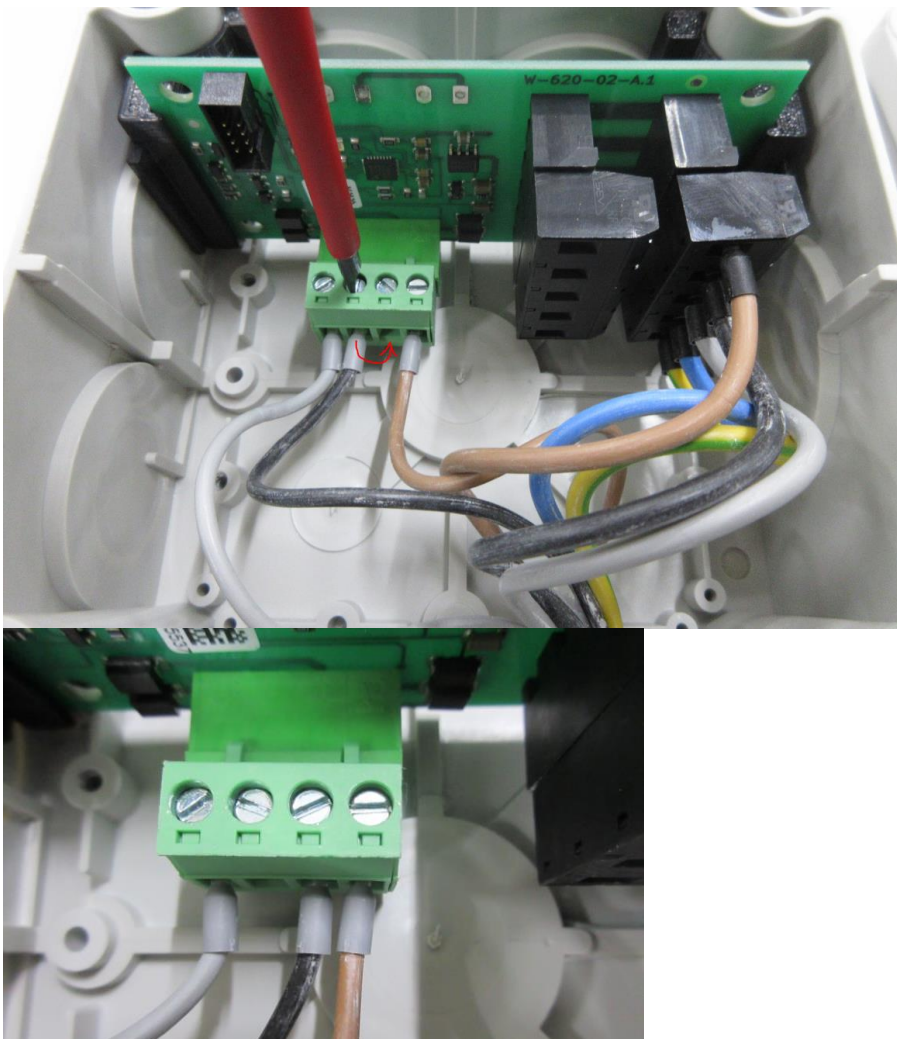
5. DE- Sensorgehäuse demontieren
EN – demount the housing of sensor



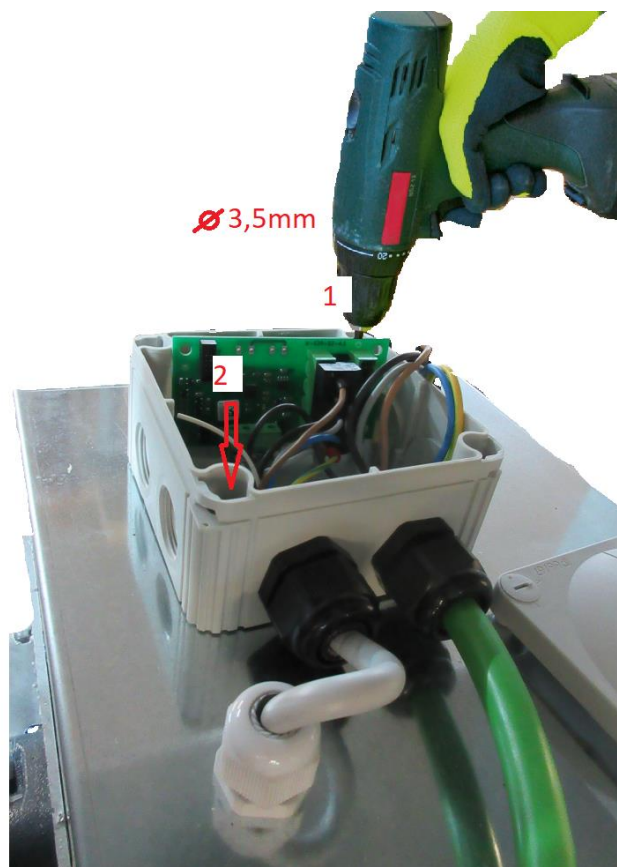
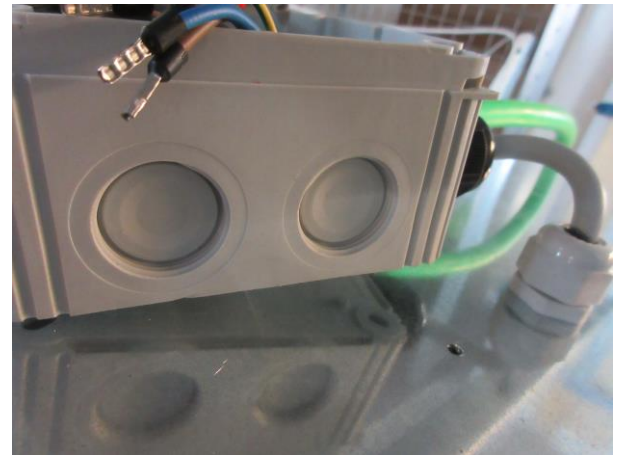
6. DE- Aderendhülse statt Ringöse aufcrimpen
EN – crimp cable end sleeve instead of ring



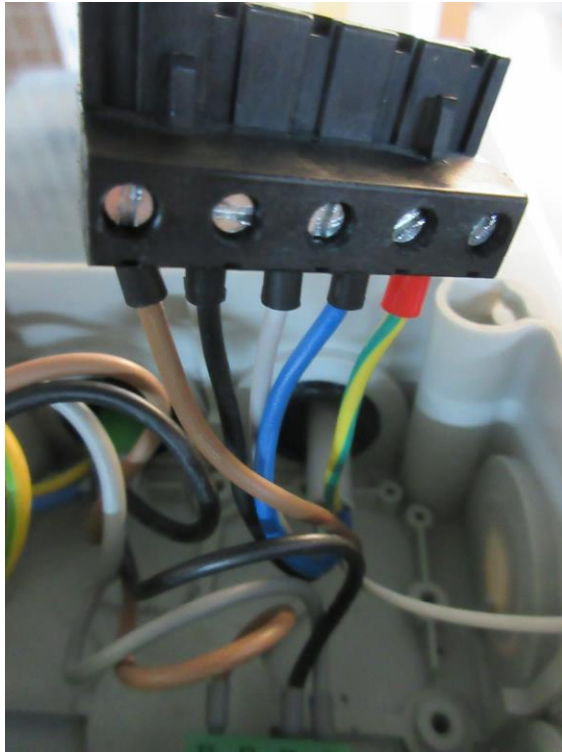
7. DE- Signaldraht umklemmen
EN – change signal wire to other clamp



8. DE- neuen Sensor montieren und Motorkabel einführen
EN – mount new sensor and enter motor cable

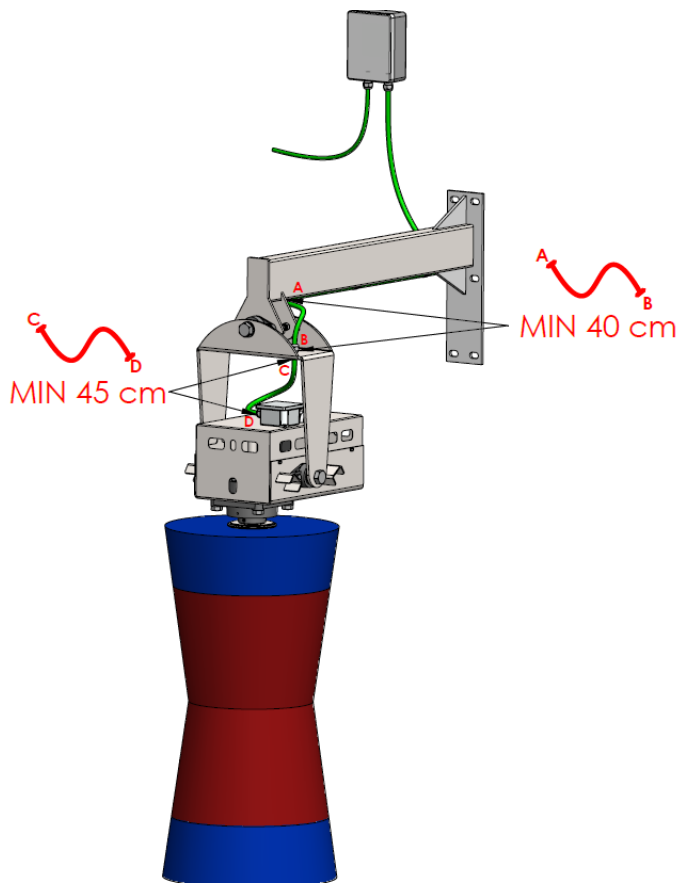


9. DE- Motorkabel einklemmen und auf freiem Steckplatz einstecken
EN – connect motor cable and plug into free socket on PCB

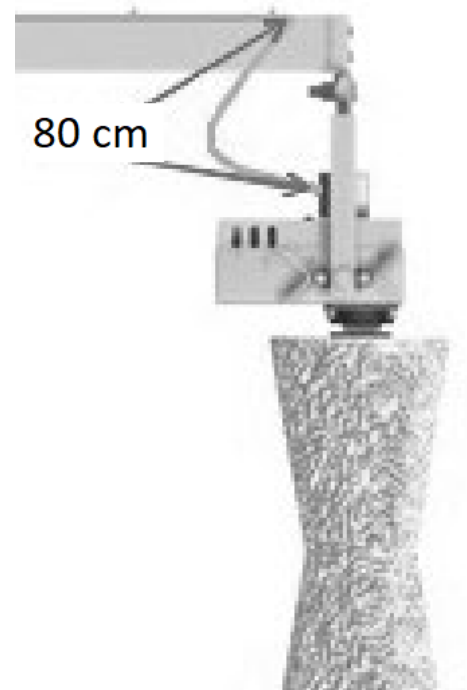


10. DE- Grüne Steuerleitung verlegen EN – mount the green control cable

Kabellänge Maschine Typ A /
cable length machine type A



Kabellänge Maschine Typ B /
cable length machine type B



11. DE- Grüne Steuerleitung an Steuerung einklemmen
 EN – Connect green control cable on control unit



12. DE- dip-Einstellung kontrollieren (beide OFF – unten)
 EN – Check dip-adjustment (both OFF – down)

